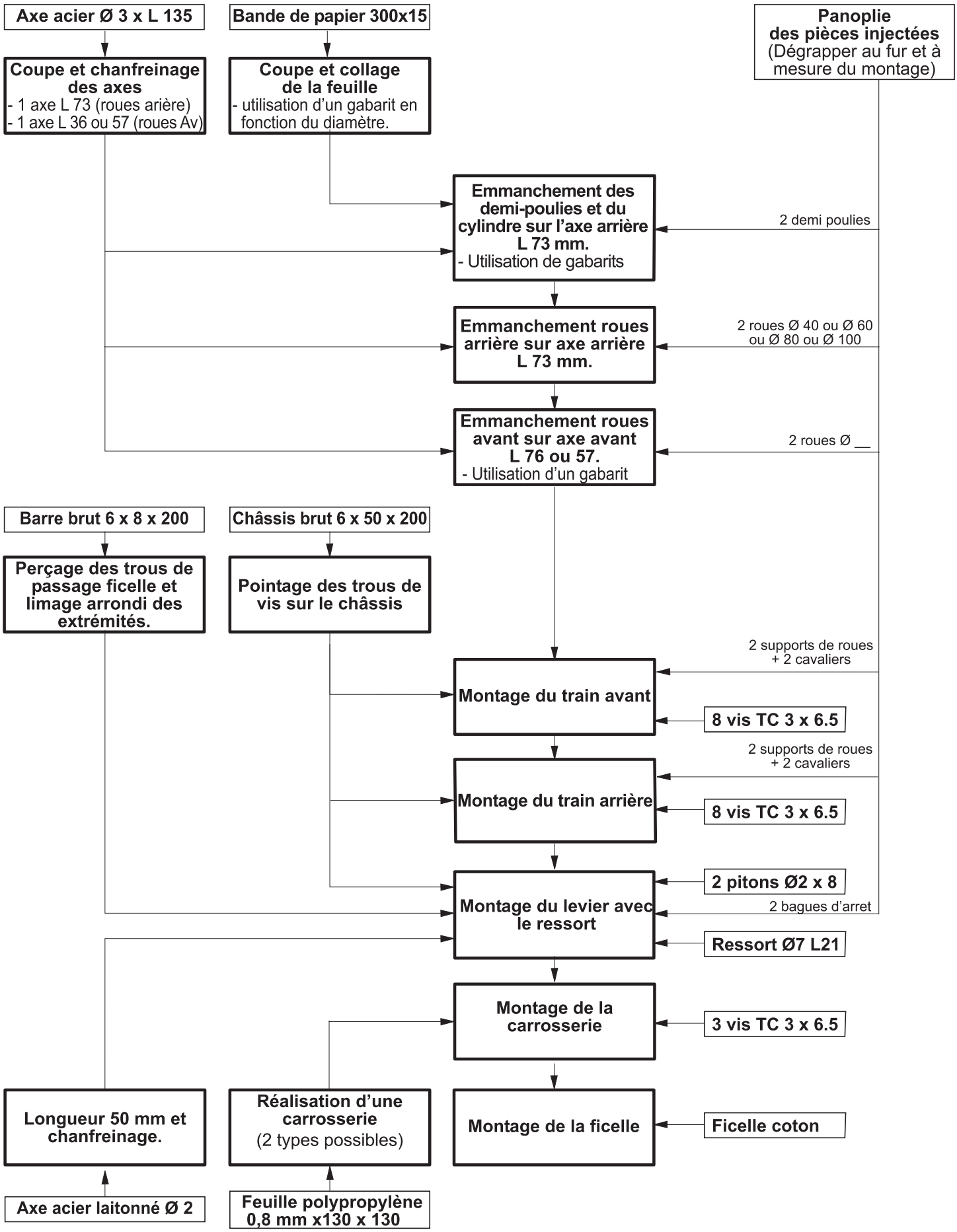Organigramme de fabrication et de montage